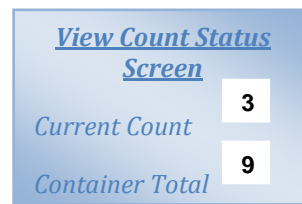
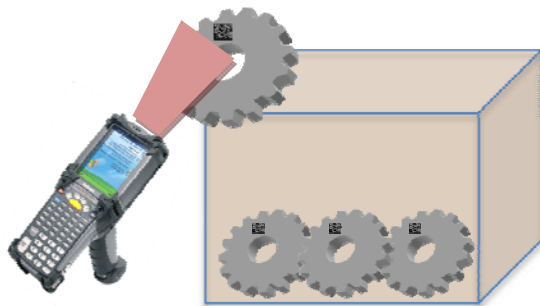


# Freedoms Earn-A-Label™

Do your customers expect nothing less than 100% correct items placed in containers and labeled correctly? Freedom's Earn-A-Label™ provides the accuracy and traceability to meet customer demands. With Freedom's Earn-A-Label™ each item has a unique serialized 1D or 2D barcode assigned and applied to a specific item. At the end of the production line, as the items are packed, the serialized barcode is scanned to identify in Error Proof® that the serialized item is being placed in the correct container.

Error Proof® validates each item has passed all quality and verification tests, and that the serial number has not been scanned previously for packing. When the item is verified, Error Proof® increments the box counts by one; however, should the item be incorrect, Error Proof® will alert the operator. When the correct item count has been reached, Error Proof® automatically produces the correct label for the finished product container. The "Smart" label offers genealogy with Error Proof® retaining a database of information associated to that label, i.e.; serial numbers, quality tests, quantity, date, lot, supplier, etc. Once done, the system resets the counter for the next box to zero and the process repeats itself.

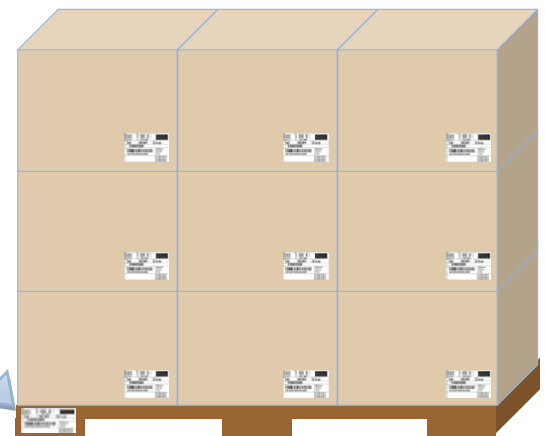
*Step 1: Scan item into finished product container.*



*Step 2: When container reaches specified quantity, a label is printed. The label contains information such as, serial numbers, lots, quantity, date, supplier, etc. for every item in that box. Once done, the system resets the counter for the next box to zero and the process repeats itself.*



*Step 3: Container is placed onto a skid, when skid reaches a specified quantity; a master skid label prints. The master label contains information such as, serial numbers, lots, quantity, date, supplier, etc. for every box on the skid.*



*Step 4: The box or pallet can then be relocated to a warehouse or shipping area by bar code scan which will automatically update the host*